

Sample Specification

1.0 Check Valves – SXE

1.1 Material

- The valve body, ball, end connectors, and unions shall be made of PVC compound which shall meet or exceed the requirements of cell classification 12454 according to ASTM D1784.
- or The valve body, ball, end connectors, and unions shall be made of Corzan CPVC compound which shall meet or exceed the requirements of 23447 according to ASTM D1784.

1.2 Seals

- The o-ring seals shall be made of EPDM.
- or The o-ring seals shall be made of FPM.

2.0 Connections

2.1 Socket style

- The IPS socket PVC end connectors shall conform to the dimensional standards ASTM D2466 and ASTM D2467.
- or The IPS socket CPVC end connectors shall conform to the dimensional standard ASTM F439.

2.2 Threaded style

- The female NPT threaded PVC end connectors shall conform to the dimensional standards ASTM D2464, ASTM F1498, and ANSI B1.20.1.
- or The female NPT threaded CPVC end connectors shall conform to the dimensional standards ASTM F437, ASTM F1498, and ANSI B1.20.1.

3.0 Design Features

- The valve shall have true union ends.
- The valve cavity shall feature an optimized profile design to reduce pressure drop and improve the Cv value
- The valve cavity shall feature full body guide ribs to reduce chatter and improve seal quality.
- The ball shall be fully machined to achieve high surface finish and accurate dimensional tolerance.
- The valve body and union nuts shall have deep square style threads for increased strength.

- The Main-seal carrier shall be a safe blocked design and allow for safe disconnection of the union nuts for maintenance. The main-seal carrier shall be compatible with the EasyFit multifunctional handle and EasyFit Torque Wrench (1/2" – 2" valves) for precise component tightening.
- The union nuts shall be compatible with the EasyFit multifunctional handle and EasyFit Torque Wrench (1/2" – 2" valves) for precise tightening.
- The valve shall have a transparent plug housing for use with EasyFit Labelling System for valve identification.

3.1 Pressure Rating

- All valves shall be rated at 232 psi at 73°F.
- All valves shall be suitable for use with liquids having a specific gravity less than 0.05 lb/in³.

3.2 Markings

- All valves shall be marked to indicate size, material designation, and manufacturers name or trade mark.

3.3 Color Coding

- All PVC valves shall be color-coded dark gray.
- or All CPVC valves shall be color-coded light gray.

4.0 NSF Listings

- 1/2" to 2" valves shall be listed with NSF to Standard 61 for potable water.
- 1/2" to 2" valves shall be listed with NSF to Standard 372 for lead content requirements.

5.0 All valves shall be Xirtec® PVC or Xirtec® CPVC by IPEX or approved equal.

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Markets served by IPEX by Aliaxis products are:

- Electrical systems
- Telecommunications and utility piping systems
- Industrial process piping systems
- Municipal pressure and gravity piping systems
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- Electrofusion systems for gas and water
- Industrial, plumbing and electrical cements
- Irrigation systems
- PVC, CPVC, PP, PVDF, PE, ABS, and PEX pipe and fittings

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