

Sample Specification

1.1 Material

- The valve body, stem, ball and unions shall be made of PVC compound which shall meet or exceed the requirements of cell classification 12454 according to ASTM D1784.
- or The valve body, stem, ball and unions shall be made of Corzan® CPVC compound which shall meet or exceed the requirements of 23447 according to ASTM D1784.
- or The valve body, stem, ball and unions shall be made of stabilized PP homopolymer compound, also containing a RAL 7032 pigment, which shall meet or exceed the requirements of Type I Polypropylene according to ASTM D4101.

1.2 Seats

- The ball seats shall be made of Teflon® (PTFE).

1.3 Seals

- The o-ring seals shall be made of EPDM.
- or The o-ring seals shall be made of FPM.

2.0 Connections

2.1 Socket style

- The IPS socket PVC end connectors shall conform to the dimensional standards ASTM D2466 and ASTM D2467.
- or The IPS socket CPVC end connectors shall conform to the dimensional standard ASTM F439.
- or The Metric socket PP end connectors shall conform to the dimensional standard ISO 11922-1.

2.2 Threaded style

- The female NPT threaded PVC end connectors shall conform to the dimensional standards ASTM D2464, ASTM F1498, and ANSI B1.20.1.
- or The female NPT threaded CPVC end connectors shall conform to the dimensional standards ASTM F437, ASTM F1498, and ANSI B1.20.1.
- or The female NPT threaded PP end connectors shall conform to the dimensional standards ASTM F1498, and ANSI B1.20.1.

3.0 Design Features

- The valve shall be double blocking with union ends.
- All valves shall be full port.
- All valves shall allow for bi-directional flow.

- The valve body shall be single end entry with a threaded carrier (ball seat support).
- The threaded carrier shall be adjustable with the valve installed.
- The valve body shall have an expansion and contraction compensating groove on the molded end.
- The valve body, union nuts, and carrier shall have deep square style threads for increased strength.
- The ball and stem shall be machined smooth to minimize wear on valve seats and seals.
- All valve seats shall have o-ring backing cushions to compensate for wear and prevent seizure of the ball.
- The stem design shall feature double o-ring seals as well as a safety shear point above the o-rings.
- All valves shall have integrally molded mounting features for actuation.
- All valves shall have integrally molded support bracketing for anchoring.
- 2-1/2" to 4" valves handle shall incorporate a transparent PVC plug and tag holder for valve identification.

3.1 Pressure Tested

- All valves shall have been pressure tested in both the open and closed positions by the manufacturer.

3.2 Pressure Rating

- All PVC and CPVC valves shall be rated at 232 PSI at 73°F.
- All PP valves shall be rated at 150 PSI at 73°F.

3.3 Markings

- All valves shall be marked to indicate size, material designation, and manufacturers name or trade mark.

3.4 Color Coding

- All PVC valves shall be color-coded dark gray.
- or All CPVC valves shall be color-coded light gray.
- or All PP valves shall be color-coded beige gray.

4.0 NSF Listings

- All PVC and CPVC valves shall be listed with NSF to Standard 61 for potable water.
- All PVC and CPVC valves shall be listed with NSF to Standard 372 for lead content requirements.

- All valves shall be Xirtec® PVC, Xirtec® CPVC or PP by IPEX or approved equal.

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Markets served by IPEX by Aliaxis products are:

- Electrical systems
- Telecommunications and utility piping systems
- Industrial process piping systems
- Municipal pressure and gravity piping systems
- Plumbing and mechanical piping systems
- Electrofusion systems for gas and water
- Industrial, plumbing and electrical cements
- Irrigation systems
- PVC, CPVC, PP, PVDF, PE, ABS, and PEX pipe and fittings

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