

# MJ GREY COUPLINGS

1-1/2" - 18" (38mm - 450mm)

## MJ GREY™ DWV

IPEX is proud to announce the extension of our MJ Grey family of System 15 and System XFR DWV products to include mechanical couplings in sizes 1-1/2" through 18". The new couplings will have the familiar grey rubber lining to indicate their use for IPEX System 15 or System XFR only.

MJ Grey offers installers an alternative joining method for System 15 and System XFR in all sizes. In particular, MJ Grey may be advantageous for colder weather, minor offsets, difficult installation areas, repairs or tie-ins.

### APPLICATIONS

Drain Waste and Vent Piping in:

- Commercial
- Industrial
- Residential
- Above ground or underground

### STANDARDS



CSA B602  
CAN/ULC S102.2

### FEATURES

MJ Grey Size Range  
1-1/2" - 6"    8" - 12"    14" - 18"

	1-1/2" - 6"	8" - 12"	14" - 18"
CSA B602	✓	✓	✓
Flame / Smoke of 25/50 as per ULC S012.2	✓	✓	✓
Pipe to Pipe Connections (DWV to DWV)*	✓	✓	✓
Spigot Fittings	4" & 6"	✓	✓
Cast Iron Adapters (Cast to DWV)	✓	-	-

\* MJ Grey couplings are suitable only for use with System 15 and System XFR pipe and fittings



Test Results

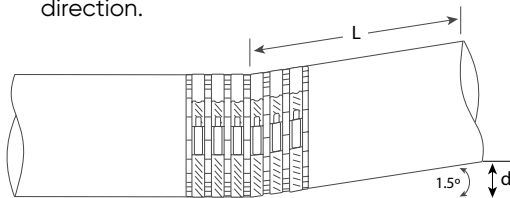
Normal testing procedures for System 15 or System XFR may be employed if using MJ Grey couplings. Maximum water or air test pressure shall be 10 feet of head or 4.3 psi for all sizes.

Proper safety precautions and protective equipment should be employed during all testing procedures.

Component	Flame Spread Rating	Smoke-Developed Classification
MJ Grey™		
Couplings	≤ 25	≤ 50

**i DID YOU KNOW?**

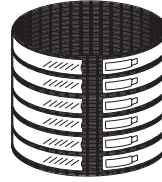
**MJ GREY** – The MJ Grey coupling may be used to accommodate small changes in alignment up to 1.5° in any direction.



PRODUCT SELECTION CHART - MJ GREY

Dimension		# of Clamps	Product Code DWV to DWV	Product Code CI to DWV
inches	mm			

MJ Coupling H x H



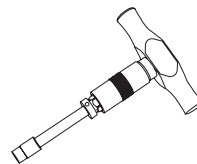
1-1/2	38	4	094056	094061
2	50	4	094057	094062
3	75	4	094058	094063
4	100	4	094059	094064
6	150	6	094060	094065
8	200	6	094053	-
10	250	6	094054	-
12	300	6	094055	-
14	350	8	094086	-
16	400	8	094087	-
18	450	8	094088	-

Description	Product Code
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T-Handle Torque Wrench 80 in-lb

5/16" socket

094139



SHORT FORM SPECIFICATIONS

MJ GREY™ COUPLINGS

MJ Grey couplings are a mechanical joint assembly suitable only for use on IPEX System 15 or System XFR DWV piping. These couplings come in a range of sizes from 1-1/2" to 18" in diameter. They are designed specifically for PVC pipe and are Certified to CSA B602, as well as Listed to ULC 102.2, while exhibiting a Flame Smoke Rating of 25/50.