

DV Series Diaphragm Valves

Submittal Data Sheet



Job or Customer:

Engineer:

Contractor:

Submitted by: Date

Approved by: Date

Order No: Date

Specification:

< STANDARDS >



ASTM D1784



ANSI B16.5

IPEX DV Series Diaphragm Valves are rugged industrial products ideal for throttling or use in abrasive slurry lines. The raising position indicator also functions as an adjustable travel stop. This feature can be used to avoid over-compression of the diaphragm, or as a travel limiter allowing different settings for the "closed" position. The molded flanged body eliminates potentially leaky joints while featuring end-to-end dimensions identical to most plastic lined metal diaphragm valves, allowing for direct replacement. DV Series Diaphragm Valves are part of our complete systems of pipe, valves, and fittings, engineered and manufactured to our strict quality, performance, and dimensional standards.

VALVE AVAILABILITY

Body Material:	PVC
Size Range:	1/2" through 6"
Pressure:	150 psi
Diaphragm:	EPDM or Teflon® (PTFE)
End Connections:	Flanged (ANSI 150)

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Valve Selection

Size (inches)	Body Material	O-ring Material	IPEX Part Number FNPT Threaded	Pressure Rating @ 73°F	
1/2	PVC	EPDM	052196	150 psi	
		Viton®	052296		
3/4	PVC	EPDM	052197		
		Viton®	052297		
1	PVC	EPDM	052198		
		Viton®	052298		
1-1/2	PVC	EPDM	052207		
		Viton®	052299		
2	PVC	EPDM	052208		
		Viton®	052354		
3	PVC	EPDM	052209		
		Viton®	052355		
4	PVC	EPDM	052217		75 psi
		Viton®	052356		
6	PVC	EPDM	052218		
		Viton®	052357		

Size (inches):

- | | |
|--------------------------------|----------------------------|
| <input type="checkbox"/> 1/2 | <input type="checkbox"/> 2 |
| <input type="checkbox"/> 3/4 | <input type="checkbox"/> 3 |
| <input type="checkbox"/> 1 | <input type="checkbox"/> 4 |
| <input type="checkbox"/> 1-1/2 | <input type="checkbox"/> 6 |

Diaphragm:

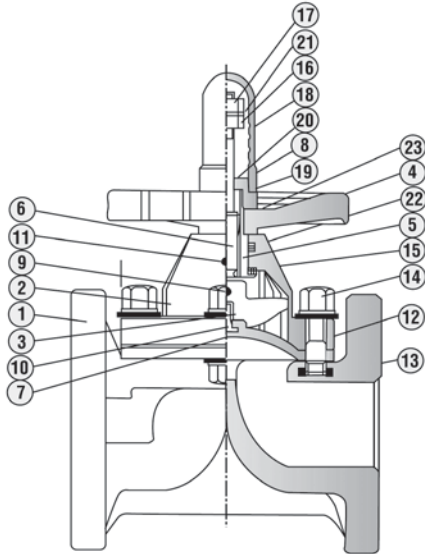
- EPDM
 Teflon® (PTFE)

IPEX Part Number:

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Components



#	Component	Material	Qty
1	body	PVC	1
2	bonnet	PVC	1
3	compressor	FC, SUS	1
4	hand wheel	PP	1
5	sleeve	C3602	1
6	stem	C3602	1
7	diaphragm	EPDM or Teflon®	1
8	cap	PVC	1
9	compressor pin	SUS 304	1
10	inserted metal	C3604, SUS 304	1
11	grease nipple	C3604 (65-150)	1
12	bolt & washer	150	12 ea
13	inserted nut	65-125	8 ea
14	nut & washer	25-50	6 ea
15	thrust bearing	Standard (100-150)	1
16	stopper nut	SUS 304	1
17	set nut	SUS304	1
18	gauge cover	AS	1
19	sheet gasket	EPDM	1
20	sheet ring	SUS 304	1
21	spring washer	SUP	1
22	o-ring	NBR	1
23	name plate	PVC	1

Installation Procedures

1. Remove the protective seals from either end of the valve then carefully place into the system between the two pipe flanges.
2. Join each end of the valve to the pipe flanges. For correct joining procedure, please refer to the section entitled, "Joining Methods – Flanging" in the IPEX Industrial Technical Manual Series, "Volume I: Vinyl Process Piping Systems".

Travel Stop Adjustment

1. Loosen and remove the gauge cover (part #18 on previous page) from the position indicator assembly.
2. Remove and set aside the sheet gasket (19).
3. Loosen the stopper nut (16), spring washer (21), and set nut (17) from the stem (6).
4. Tighten the handwheel (4) slightly until the diaphragm completely seals.
5. Tighten down the stopper nut until it just touches the cap (8), then tighten the set nut and spring washer accordingly.
6. Fit the sheet gasket over the stem and down onto the cap, then replace the gauge cover and tighten.



Note: It is important not to over-tighten the valve during calibration as it may cause permanent damage to the diaphragm. The valve is completely closed when the handwheel cannot turn any further without using excessive torque.

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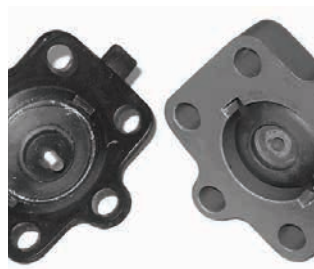
Disassembly

1. If removing the valve from an operating system, isolate the valve from the rest of the system. **Be sure to depressurize and drain the isolated branch and valve before continuing.**
2. Loosen end of the valve from the pipe flanges. Please refer to the section entitled, "Joining Methods – Flanging" in the IPEX Industrial Technical Manual Series, "Volume I: Vinyl Process Piping Systems" for a recommended bolt tightening pattern diagram. Follow the same pattern when disassembling the flanged joints then carefully remove the valve from the line.
3. Ensure that the valve is in the fully open position.
4. Loosen and remove the gauge cover (part #18 on previous page) and the sheet gasket (19) from the position indicator assembly.
5. Loosen and remove the stopper nut (16), spring washer (21), and set nut (17) from the stem (6).
6. Loosen and remove the cap (8) then the handwheel (4).
7. Loosen and remove all bolts (12), nuts (14), and washers, then remove the bonnet – diaphragm assembly from the body (1).
8. To remove the diaphragm (7) from the bonnet (2), grip and gently turn in a counterclockwise direction.
9. To remove the compressor (3) from the bonnet, temporarily replace the handwheel and turn in a clockwise direction. The compressor will start to emerge from the cavity in the bonnet and eventually become loose enough to remove.
10. To remove the sleeve (5), gently push it into the cavity of the bonnet from above.
11. The valve components can now be checked for problems and/or replaced.

Assembly

Note: Before assembling the valve components, it is advisable to lubricate the o-rings with a water soluble lubricant. **Be sure to consult the "IPEX Chemical Resistance Guide" and/or other trusted resources to determine specific lubricant-rubber compatibilities.**

1. Insert the sleeve (5) into the cavity of the bonnet (2) and push firmly into place.
2. Insert the compressor (3) into the bonnet (2) and gently rotate a few turns in a counterclockwise direction until the threads grip and the moldings line up with those on the bonnet.
3. Temporarily place the handwheel (4) on the bonnet assembly and rotate in a counterclockwise direction until the compressor is fully retracted into the cavity in the bonnet.
4. Insert the integral screw on the diaphragm (7) into the compressor and turn in a clockwise direction until tight then **back off two full turns.**
5. Line up the holes on the diaphragm with those on the bonnet then gently push on the center of the diaphragm to ensure that the sleeve is properly fitted in the bonnet cavity. **If the diaphragm is installed too tight, the sleeve will be pulled back into the bonnet cavity making installation of the handwheel impossible.**
6. Place the bonnet – diaphragm assembly on the body (1) then fasten with all bolts (12), nuts (14), and washers. It is recommended to tighten the bolts in a diagonal pattern to ensure even stress distribution and optimal sealing of the diaphragm.
7. Fit the handwheel on the bonnet, fasten in position with the cap (8), and then turn until the diaphragm completely seals.
8. Thread the stopper nut (16) onto the stem (6) then tighten down until it just touches the cap.
9. Place the spring washer (21) and set nut (17) on the stem and tighten down accordingly.
10. Fit the sheet gasket (19) over the stem and down onto the cap, then replace the gauge cover (18) and tighten.



Testing and Operating

The purpose of system testing is to assess the quality of all joints and fittings to ensure that they will withstand the design working pressure, plus a safety margin, without loss of pressure or fluid. Typically, the system will be tested and assessed in sub-sections as this allows for improved isolation and remediation of potential problems. With this in mind, the testing of a specific installed valve is achieved while carrying out a test of the overall system.

An onsite pressure test procedure is outlined in the IPEX Industrial Technical Manual Series, "Volume I: Vinyl Process Piping Systems" under the section entitled, "Testing". The use of this procedure should be sufficient to assess the quality of a valve installation. **In any test or operating condition, it is important to never exceed the pressure rating of the lowest rated appurtenance in the system.**

Important points:

- Never test thermoplastic piping systems with compressed air or other gases including air-over-water boosters.
- When testing, do not exceed the rated maximum operating pressure of the valve.
- Avoid the rapid closure of valves to eliminate the possibility of water hammer which may cause damage to the pipeline or the valve.
- **Use caution not to over-tighten the valve during cycling as it may cause permanent damage to the diaphragm. The valve is completely closed when the handwheel cannot turn any further without using excessive torque.**

Please contact IPEX customer service and technical support with regard to any concern not addressed in this data sheet or the technical manual.

About the IPEX Group of Companies

As leading suppliers of thermoplastic piping systems, the IPEX Group of Companies provides our customers with some of the world's largest and most comprehensive product lines. All IPEX products are backed by more than 50 years of experience. With state-of-the-art manufacturing facilities and distribution centers across North America, we have established a reputation for product innovation, quality, end-user focus and performance.

Markets served by IPEX group products are:

- Electrical systems
- Telecommunications and utility piping systems
- Industrial process piping systems
- Municipal pressure and gravity piping systems
- Plumbing and mechanical piping systems
- Electrofusion systems for gas and water
- Industrial, plumbing and electrical cements
- Irrigation systems
- PVC, CPVC, PP, PVDF, PE, ABS, and PEX pipe and fittings

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