

Safety Data Sheet

Issue Date: 01-Jun-2010

Revision Date: 20-Nov-2016

Version 1

1. IDENTIFICATION

Product Identifier

Product Name IPEX DURAPLUS Low-VOC ABS Solvent Cement

Other means of identification

SDS # AAC-1626

Product Code IPEX DURAPLUS 'INDUSTRIAL' / 'AIR-LINE' ABS Solvent Cement
UN/ID No UN1133

Recommended use of the chemical and restrictions on use

Recommended Use Low VOC solvent cement for ABS Plastic Pipe

Details of the supplier of the safety data sheet

Manufacturer Address

IPEX USA LLC
10100 Rodney Street
Pineville, NC 28134

Emergency Telephone Number

Company Phone Number 1-704-889-2431
Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International) 1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Blue or Gray liquid **Physical State** Liquid **Odor** Ether-like

Classification

Serious eye damage/eye irritation	Category 2
Specific target organ toxicity (single exposure)	Category 3
Flammable Liquids	Category 2

Hazards Not Otherwise Classified (HNOC)

May be harmful in contact with skin

Signal Word

Danger

Hazard Statements

Causes serious eye irritation
May cause respiratory irritation.
May cause drowsiness or dizziness
Highly flammable liquid and vapor

**Precautionary Statements - Prevention**

Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Use only outdoors or in a well-ventilated area
 Wear protective gloves/protective clothing/eye and face protection
 Keep away from heat/sparks/open flames/hot surfaces. — No smoking
 Keep container tightly closed
 Ground/bond container and receiving equipment
 Use explosion-proof equipment
 Use only non-sparking tools
 Take precautionary measures against static discharge
 Keep cool

Precautionary Statements - Response

If exposed or concerned: Get medical advice/attention
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a poison center or doctor/physician
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 IF SWALLOWED: Call a poison center or doctor/physician
 Rinse mouth
 IN CASE OF FIRE: Use CO₂, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store locked up
 Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

WHMIS Classification

Class B-Division 2 Class D-Division 2A Class D-Division 2B

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Methyl ethyl ketone	78-93-3	Proprietary
Acetone	67-64-1	Proprietary
ABS Resin	9003-56-9	Proprietary

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES

First Aid Measures

General Advice	If exposed or concerned: Get medical advice/attention.
Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Seek immediate medical attention/advice.
Skin Contact	Wash with soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation persists, call a physician.
Inhalation	Remove to fresh air. If symptoms persist, call a physician. If breathing is difficult, administer oxygen; seek medical attention immediately.
Ingestion	Rinse mouth. If drowsy or unconscious, do not give anything by mouth; place individual on the left side with head down. Do not induce vomiting. Call a physician or Poison Control Center.

Most important symptoms and effects

Symptoms	Direct eye contact may cause stinging, tearing and redness. May cause dermatitis or irritation in some individuals upon prolonged contact. May include redness, drying and cracking of skin. Prolonged breathing of vapors may cause nausea, headache, weakness and/or dizziness. Long term overexposure may cause liver and kidney damage.
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Indication of any immediate medical attention and special treatment needed

Notes to Physician	Individuals with chronic respiratory, skin, kidney, or liver disorders may be at increased risk from exposure.
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5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Foam. Carbon dioxide (CO₂). Dry chemical.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Class IB Flammable Liquid. Vapors may travel to source of ignition and flash back. Combustion products may be toxic.

Hazardous Combustion Products Carbon oxides. Hydrocarbons.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions	ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Persons not wearing proper personal protective equipment should be excluded from area of spill.
Environmental Precautions	Prevent runoff to sewers, streams, and other bodies of water.

Methods and material for containment and cleaning up

Methods for Containment	Stop spill at source.
Methods for Clean-Up	Pump or vacuum transfer spilled product to clean containers for recovery. Absorb unrecoverable product. Transfer contaminated absorbent, soil and other materials to containers for disposal. Spills and releases may have to be reported to Federal and/or local authorities. See section 15.

7. HANDLING AND STORAGE**Precautions for safe handling**

Advice on Safe Handling	Use personal protection recommended in Section 8. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Avoid breathing vapors or mists. Use only in well-ventilated areas. Keep away from heat/sparks/open flames/hot surfaces. — No smoking. Use spark-proof tools and explosion-proof equipment. Ground/bond container and receiving equipment. Take precautionary measures against static discharges. Containers of this material may be hazardous when emptied. Since emptied containers retain product residues (vapor, liquid, solid) all hazard precautions given in the data sheet must be observed. Avoid contact with skin, eyes or clothing.
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Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Store away from sources of ignition. Store containers upright.
Incompatible Materials	Oxidizers. Acids. Bases.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Acetone 67-64-1	STEL: 750 ppm TWA: 500 ppm	TWA: 1000 ppm TWA: 2400 mg/m ³ (vacated) TWA: 750 ppm (vacated) TWA: 1800 mg/m ³ (vacated) STEL: 2400 mg/m ³ The acetone STEL does not apply to the cellulose acetate fiber industry. It is in effect for all other sectors (vacated) STEL: 1000 ppm	IDLH: 2500 ppm TWA: 250 ppm TWA: 590 mg/m ³
Methyl ethyl ketone 78-93-3	STEL: 300 ppm TWA: 200 ppm	TWA: 200 ppm TWA: 590 mg/m ³ (vacated) TWA: 200 ppm (vacated) TWA: 590 mg/m ³ (vacated) STEL: 300 ppm (vacated) STEL: 885 mg/m ³	IDLH: 3000 ppm TWA: 200 ppm TWA: 590 mg/m ³ STEL: 300 ppm STEL: 885 mg/m ³

Appropriate engineering controls

Engineering Controls	Ventilation systems. Eyewash stations. Showers. Mechanical exhaust (explosion proof) may be required.
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Individual protection measures, such as personal protective equipment

Eye/Face Protection	Splash goggles or safety glasses.
Skin and Body Protection	Rubber gloves. Wear protective clothing appropriate for task (coveralls, apron, Tyvek suit).
Respiratory Protection	Not required with normal usage. Wear approved respirator in confined spaces or limited ventilation.
General Hygiene Considerations	Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES**Information on basic physical and chemical properties**

Physical State	Liquid	Odor	Ether-like
Appearance	Blue or Gray liquid	Odor Threshold	0.88 ppm
Color	Blue, Gray		
Property	Values	Remarks • Method	
pH	Not available		
Melting Point/Freezing Point	-95 °C / -139 °F		
Boiling Point/Boiling Range	56 °C / 133 °F		
Flash Point	-20 °C / -4 °F		
Evaporation Rate	> 1.0	(butyl acetate = 1)	
Flammability (Solid, Gas)	n/a-liquid		
Upper Flammability Limits	12.8%		
Lower Flammability Limit	1.1%		
Vapor Pressure	145 mm Hg	@ 20°C (68°F)	
Vapor Density	> 2.0	(Air=1)	
Specific Gravity	0.860		
Water Solubility	Negligible		
Solubility in other solvents	Not determined		
Partition Coefficient	Not determined		
Auto-ignition Temperature	465 °C / 869 °F		
Decomposition Temperature	Not determined		
Viscosity	Medium bodied		
Dynamic Viscosity	Not determined		
Explosive Properties	Not determined		
Oxidizing Properties	Not determined		
VOC Content	VOC emissions when tested per SCAQMD Rule 1168, Test Method 316A is 310 g/L		

10. STABILITY AND REACTIVITY**Reactivity**

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous Polymerization Hazardous polymerization does not occur.

Conditions to Avoid

Avoid heat, sparks, open flames and other ignition sources.

Incompatible Materials

Oxidizers. Acids. Bases.

Hazardous Decomposition Products

Carbon oxides. Hydrogen chloride. Hydrocarbons.

11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure****Product Information**

Eye Contact	Causes serious eye irritation.
Skin Contact	May be harmful in contact with skin.
Inhalation	Harmful if inhaled.
Ingestion	Harmful if swallowed.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Acetone 67-64-1	= 5800 mg/kg (Rat)	-	-
Methyl ethyl ketone 78-93-3	= 2737 mg/kg (Rat)	= 6480 mg/kg (Rabbit)	-

Information on physical, chemical and toxicological effects

Symptoms	Please see section 4 of this SDS for symptoms.
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Numerical measures of toxicity

Not determined

12. ECOLOGICAL INFORMATION**Ecotoxicity**

Category IV

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Acetone 67-64-1		4.74 - 6.33: 96 h Oncorhynchus mykiss mL/L LC50 6210 - 8120: 96 h Pimephales promelas mg/L LC50 static 8300: 96 h Lepomis macrochirus mg/L LC50	EC50 = 14500 mg/L 15 min	10294 - 17704: 48 h Daphnia magna mg/L EC50 Static 12600 - 12700: 48 h Daphnia magna mg/L EC50
Methyl ethyl ketone 78-93-3		3130 - 3320: 96 h Pimephales promelas mg/L LC50 flow-through	EC50 = 3403 mg/L 30 min EC50 = 3426 mg/L 5 min	520: 48 h Daphnia magna mg/L EC50 5091: 48 h Daphnia magna mg/L EC50 4025 - 6440: 48 h Daphnia magna mg/L EC50 Static

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

Mobility

Chemical Name	Partition Coefficient
Methyl ethyl ketone 78-93-3	0.29
Acetone 67-64-1	-0.24

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging Disposal should be in accordance with applicable regional, national and local laws and regulations.

US EPA Waste Number

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Acetone 67-64-1		Included in waste stream: F039		U002
Methyl ethyl ketone 78-93-3	U159	Included in waste streams: F005, F039	200.0 mg/L regulatory level	U159

California Hazardous Waste Status

Chemical Name	California Hazardous Waste Status
Methyl ethyl ketone 78-93-3	Toxic Ignitable
Acetone 67-64-1	Ignitable

14. TRANSPORT INFORMATION

Note

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT

UN/ID No UN1133
Proper Shipping Name Adhesives
Hazard Class 3
Packing Group II

IATA

UN/ID No UN1133
Proper Shipping Name Adhesives
Hazard Class 3
Packing Group II

IMDG

UN/ID No	UN1133
Proper Shipping Name	Adhesives
Hazard Class	3
Packing Group	II
Marine Pollutant	No

15. REGULATORY INFORMATION

International Inventories

TSCA	Listed
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Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations**CERCLA**

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Methyl ethyl ketone 78-93-3	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ
Acetone 67-64-1	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ

SARA 313

Not determined

US State Regulations**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Methyl ethyl ketone 78-93-3	X	X	X
Acetone 67-64-1	X	X	X

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazards	Flammability	Instability	Special Hazards
	2	3	1	None
<u>HMIS</u>	Health Hazards	Flammability	Physical Hazards	Personal Protection
	2	3	1	G

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet