Thrust Restraint in PVC Piping Systems

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MUNICIPAL PIPING SYSTEMS

When using any gasketed pressure piping system, proper thrust restraint at valves and fittings is extremely important to the long term performance of the installation.

Thrust restraint can be accomplished by using properly sized thrust blocks¹ at valves and changes of direction, or by restraining the gasketed joints in the system using mechanical thrust restraints.

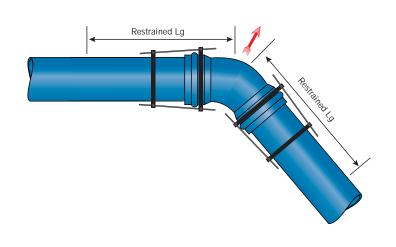
Only the joints falling within the "restrained length" adjacent to the fitting or valve must be restrained. Where possible, it is recommended to use full lengths of pipe adjacent to valves and fittings to avoid unnecessary expense. The tables below show examples of restrained lengths for various commonly used fittings. They have been calculated using the following parameters:

- 1. A safety factor of 1.5 and a test pressure of 1050 kPa.
- 2. A 2 metre depth of bury with a clay type soil of low to medium plasticity.
- 3. PVC watermain pipe with standard granular "A" embedment material in soils with bearing capacity greater than 100 kPa (Type 5 trench).

Reducers	Larger Diameter Side (to be restrained in m)							
Smaller Diameter (fitting only)	100 mm	150 mm	200 mm	250 mm	300 mm			
100mm	n/a	5.2	9.4	12.8	16.5			
150mm	n/a	n/a	5.5	9.8	13.7			
200mm	n/a	n/a	n/a	5.5	10.1			
250mm	n/a	n/a	n/a	n/a	5.5			
300mm	n/a	n/a	n/a	n/a	n/a			

Description	100	Pipe Diameter (mm) 150 200 250			300			
Dead Ends, Caps, Plugs, Valves (m)								
Before Caps and Either side of Valves - L	7	10.1	13.1	15.8	18.9			
Vertical Bends (m)								
Length High Side - LHS (2.0m cover)	4	5.5	7.3	8.8	10.7			
Length Low Side - LLS (2.1m cover)	0.9	1.5	1.8	2.1	2.4			
Tees, Horizontal Bends								
Size on Size Tees, 90° Bends	2.4	3.4	4.6	5.5	6.4			
Horizontal Bends								
11.25° Bends	0.3	0.6	0.6	0.6	0.9			
22.5° Bends	0.6	0.9	0.9	1.2	1.5			
45° Bends	1.2	1.5	1.8	2.4	2.7			

For more information on restraining joints, see our pressure pipe installation guide.





'Refer to the Uni-Bell PVC Pipe Association - Handbook of PVC Pipe – 5th Edition (2001) for information on proper thrust block design.



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